

KTM 625 SXC Installation Document

Do not zip tie anything until you are done.

Step1: Remove headlight, (headlight switch) seat and gas tank from KTM.

Bend the Electrical harness bracket from behind the headlight down between the forks.

Step 2: Partially install the headlight assembly using the top right band only to hold it in place temporarily. You will need to plug wires to this assembly and if you put all four bands on you will not be able to make the connections.

Step 3: Install handlebar switch on clutch side. You will need to move clutch perch to the right (about ½ inch to1 inch) to make room for the switch. The red knob on the clutch adjuster should just miss the handlebar switch. The switch plugs into the circuit board on the bottom of the headlight using the 8-pin plug (the only unused 8-pin one on the circuit board)

Step 4: There are two lines that connect to the controller. The power line with two-pin molex plug and the taillight line with the six-pin plug. Run both wires along the RIGHT side of the bike on the bottom of the gas tank frame tube. In this step, we will connect the power line only. There are two two-pin molex plugs hanging from the controller. The large one is for the power line, and the small one is for auxiliary power such as a GPS or computer. With the handlebars turned all the way to the LEFT, plug the power wire into the back of the headlight assembly making sure to leave some extra wire so you can turn the handlebars both ways without tugging on the wires. (You may want to zip tie the plug together by looping a zip tie between the red and black wires around both plugs.) The other end of the power line has battery terminal loops. The positive has an in-line fuse and the other black wire is the negative. Connect these to the battery.

Step 5: To install the hydraulic brake switch you need to first remove the banjo bolt and then screw the new switch into the master cylinder. You need to make sure that you have the NEW crush washers above and below the brake line. Do this as fast as you can so you don't loose any brake fluid. You might need to bleed the rear brake if the switch does not work or you brakes feel soft. If you are not familiar with bleeding brakes, take it to a shop that can do it correctly. Route the wire up the frame tubing by the kick-starter

and let it end behind the gas tank just in the front of the seat. You can zip tie that wire and reinstall the master cylinder cover.

Step 6: With the unconnected wire routed in step 4, plug the tail assembly into the bottom of the board in the headlight assembly (the only 6 pin plug on the board). Leave some extra wire near the front of the bike so you can turn the handlebars both ways without tugging on any wires. The green wire from the tail assembly plugs onto one of the brake switch lines using the round bullet plugs (use some shrink wrap over the connections to keep out dirt and water). The black and yellow wires from the tail assembly along with the remaining wire from the brake switch goes into a three-pin Molex plug that connects to the existing KTM taillight. (I will connect the black and yellow wires for you.) See drawing on the other page. Make sure to push the connectors all the way in until you feel them click. If they don't click you may need to use a small screwdriver to push them the rest of the way in. BE VERY CAREFULL. Once you plug in the wires into the Molex, you can't remove them without a special tool.

Step 7: There still should be three unused wires. These are used for your rear turn blinkers. The black wire is a common ground, the ORANGE is for the right, and the BLUE is for the left.

Step 8: To test the kit: Move the rocker switch on the kit to the left. A five-watt daytime running headlight and your taillight should be on. In this setting you should also have use of your horn, blinkers, and brake light. The color of the left LED also lets you know how the charging system of your motorcycle is functioning. A red light indicates less than 12 volts; a yellow indicates 12-13 volts, while a green indicates around 14 volts. Next rotate the rocker switch to the right. This adds the main headlight to the circuit. You can now use the high-low beam on the handlebar switch accordingly. In this mode you can also use your turn signals, horn and brake light.

Step 9: Zip tie all wires and install gas tank and seat at this time.

Step 10: Attach the remaining three bands on the headlight assembly to the fork tubes.

YOU ARE DONE

To install the decal, it is better to spray the number plate, with soapy water and apply decal. Use a squeegee to work out water and air from behind sticker.

Fuses Resettable
F1 power in 9 amp
F2 aux power 3 amp
F3 runing light 3 amp
F4 brake light 3 amp
F5 horn 3 amp
F6 signal flasher 3 amp
F7 head light 5 amp

SIGANAL SWITCH DUT HEAD LIGHT POWER RIGHT SIGNAL DUT LEFT SIGNAL DUT HORN TO SWITCH WIRE COLDUR HANDLE BAR SWITCH HIGH BEAM DUT LOW BEAM DUT GROUND œ BLACK 2 LIGHT GREEN 3 BROWN WHITE? DARK GREEN 6 YELLOW BROWN BLUE

HIGH BEAM OUT LOW BEAM OUT HEAD LIGHT RUNNING FRONT BRAKE SWITCH RIGHT SIGNAL DUT TAIL LIGHT RUNNING REAR BRAKE SWITCH RIGHT SIGNAL DUT LEFT SIGNAL DUT HDRN POWER DUT HORN TO SWITCH FRONT LIGHT UNIT REAR LIGHT UNIT LEFT SIGNAL GROUND GROUND RED DRANGE YELLDW GREEN DRANGE YELLOW VIDLET BLACK GREEN BLUE BLACK GREY BLUE

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